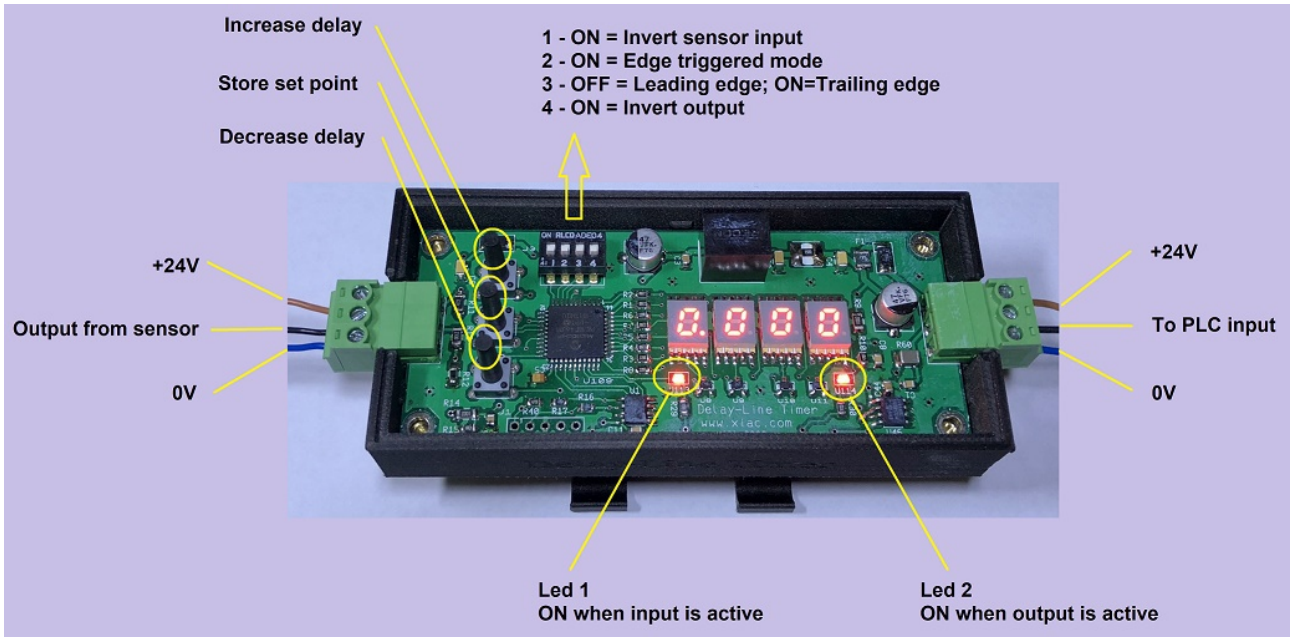

1) Connect sensor to connector marked “Sensor”
2) Connect PLC to connector marked “PLC”
3) Power-on the machine
4) If the display doesn't show a delay of 0.000 sec, then press the “decrease delay” button until the display shows 0.000
5) If Led1 is ON, then turn DIP switch number 1 ON. Led 1 and Led 2 should now be off. Alternatively, change the sensor from Light-ON to Dark-ON (or v.v.).
6) Trigger the sensor with your hand and check that the label is dispensed as soon as the light beam of the sensor is broken (leading edge). If the label is dispensed when the hand is removed (trailing edge) the turn DIP switch number 4 ON to invert the output.
7) Set the desired delay with the increase & decrease buttons. Keep the button pushed to quickly change the numbers.
8) Press the “store set point” button until the display flashes. The set delay is now stored in non-volatile memory and will be loaded again next time the machine is powered-up